

## Claims

- [c1] 1.A method for providing quality control of a wafer manufacturing line, said method comprising:
- measuring resistances on a plurality of manufacturing test structures within a wafer running on a wafer manufacturing line;
  - obtaining an actual distribution value based on the result of said measured resistances on said plurality of manufacturing test structures;
  - measuring resistances on a plurality of design test structures within said wafer;
  - correlating said measured resistance of said design test structures to said measured resistance of said manufacturing test structures to obtain an offset value; and
  - adjusting resistances of an adjustable resistor circuit within said wafer and subsequent wafers running on said wafer manufacturing line according to said offset value.
- [c2] 2.The method of Claim 1, wherein said method further includes recording the difference between said actual distribution value and a predetermined distribution value, wherein said predetermined distribution value is obtained based on a ground rule resistance.

- [c3] 3.The method of Claim 1, wherein said method further includes monitoring manufacturing test structures on wafers on said wafer manufacturing line.
- [c4] 4.The method of Claim 3, wherein said method further includes adjusting resistances of an adjustable resistor circuit within a wafer on said wafer manufacturing line according to said offset value if the resistance of said manufacturing test structures on said wafer falls within a target resistance range.
- [c5] 5.The method of Claim 4, wherein said method further includes discarding a wafer if the resistance of said manufacturing test structures on said wafer does not fall within said target resistance range.
- [c6] 6.A wafer testing system for providing quality control of a wafer manufacturing line, said wafer testing system comprising:  
means for measuring resistances on a plurality of manufacturing test structures within a wafer running on a wafer manufacturing line;  
means for obtaining an actual distribution value based on the result of said measured resistances on said plurality of manufacturing test structures;  
means for measuring resistances on a plurality of design

test structures within said wafer;  
means for correlating said measured resistance of said design test structures to said measured resistance of said manufacturing test structures to obtain an offset value; and  
means for adjusting resistances of an adjustable resistor circuit within said wafer and subsequent wafers running on said wafer manufacturing line according to said offset value.

[c7] 7.The system of Claim 6, wherein said system further includes means for recording the difference between said actual distribution value and a predetermined distribution value, wherein said predetermined distribution value is obtained based on a ground rule resistance.

[c8] 8.The system of Claim 6, wherein said system further includes means for monitoring manufacturing test structures on wafers on said wafer manufacturing line.

[c9] 9.The system of Claim 8, wherein said system further includes means for adjusting resistances of an adjustable resistor circuit within a wafer on said wafer manufacturing line according to said offset value if the resistance of said manufacturing test structures on said wafer falls within a target resistance range.

[c10] 10.The system of Claim 9, wherein said system further includes means for discarding a wafer if the resistance of said manufacturing test structures on said wafer does not fall within said target resistance range.

[c11] 11.A computer program product for providing quality control of a wafer manufacturing line, said computer program product comprising:  
program code means for measuring resistances on a plurality of manufacturing test structures within a wafer running on a wafer manufacturing line;  
program code means for obtaining an actual distribution value based on the result of said measured resistances on said plurality of manufacturing test structures;  
program code means for measuring resistances on a plurality of design test structures within said wafer;  
program code means for correlating said measured resistance of said design test structures to said measured resistance of said manufacturing test structures to obtain an offset value; and  
program code means for adjusting resistances of an adjustable resistor circuit within said wafer and subsequent wafers running on said wafer manufacturing line according to said offset value.

[c12] 12.The computer program product of Claim 11, wherein said computer program product further includes pro-

gram code means for recording the difference between said actual distribution value and a predetermined distribution value, wherein said predetermined distribution value is obtained based on a ground rule resistance.

[c13] 13.The computer program product of Claim 11, wherein said computer program product further includes program code means for monitoring manufacturing test structures on wafers on said wafer manufacturing line.

[c14] 14.The computer program product of Claim 13, wherein said computer program product further includes program code means for adjusting resistances of an adjustable resistor circuit within a wafer on said wafer manufacturing line according to said offset value if the resistance of said manufacturing test structures on said wafer falls within a target resistance range.

[c15] 15.The computer program product of Claim 14, wherein said computer program product further includes program code means for discarding a wafer if the resistance of said manufacturing test structures on said wafer does not fall within said target resistance range.